WARNING: DO NOT APPLY POWER TO A COMPRESSOR HEATER UNLESS IT IS PROPERLY INSTALLED PER THE FOLLOWING INSTRUCTIONS.

1 This compressor heater was shipped preformed to fit a specific compressor. **DO NOT continue the compressor heater installation unless this heater is correct for the compressor.**

2 Once the compressor is confirmed as correct for this compressor heater, open the heater by lifting the screw and remove the band from the buckle **(See Fig. 1)**. Then place the compressor heater around the compressor housing at or below the oil level near the bottom of the compressor **(See Fig. 3)**.

3 With the screw lifted, slip the end of the band thru the buckle and pull snug. Push the screw to engage the band **(See Fig. 2)**.

4 Tighten the screw carefully ensuring that the compressor heater is uniformly tensioned along its entire length making sure all of the fingers are in complete contact with the compressor housing. Continue tightening until the heater conforms to the shape of the compressor housing. Finally, torque the screw to: **(20 inch-pounds minimum; 25 inch-pounds maximum)**.

WARNING: THE INSTALLER MUST ASSURE THAT ALL THE COMPRESSOR HEATER FINGERS ARE IN COMPLETE CONTACT WITH THE COMPRESSOR HOUSING BEFORE APPLYING ANY POWER TO THE HEATER IN ORDER TO PREVENT PERMANENT DAMAGE TO THE HEATER, TO THE COMPRESSOR OR TO BOTH.

NOTE: The compressor acts as a heat sink to draw heat from the heater. The compressor housing then transfers the heat to the oil with minimum heat loss to the surrounding air.

5 Connect the compressor heater lead wires to the appropriate power source.